



Hardcore Crushing Ltd & Steptoe's Yard Ltd

General Introduction



Moorfield Industrial Estate
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Contact Details & Capability

Contact Details		
Company Name	Hardcore Crushing Ltd (Demolition) & Steptoe's Yard Ltd (Reclamation)	
Contact	Andrew Shorten (& John Taylor)	
Role	Director (& Contracts Manager)	
Address	Moorfield Industrial Estate Moorfield Way Altham Accrington Lancashire, BB5 5TX	
Telephone	01254 233045	
Email	contracts@steptoeyard.co.uk	
Website	www.steptoeyard.co.uk	
Date of Incorporation	29 th November 2006	29 th November 2006
Registration Number	06013450 (Hardcore Crushing Ltd)	06013452 (Steptoe's Yard Ltd)
VAT Number	980461117 (Hardcore Crushing Ltd)	732824633 (Steptoe's Yard Ltd)
UTR Number	10794 16161 (Hardcore Crushing Ltd)	45712 06341 (Steptoe's Yard Ltd)
Bank Details	Natwest Bank PO Box No2 5 St James Street Accrington Lancashire BB5 1LY	
Business A/C Manager	Peter Norris 01772 260824 / (Mob: 07917 553494)	
email	Peter.Norris@natwest.com	
Sort Code	01-00-04	01-00-04
Account	10106855 (Hardcore Crushing Ltd)	10129057(Steptoe's Yard Ltd)

Introduction & History



Hardcore Crushing Ltd and its sister company Steptoe's Yard Ltd are two small family companies owned and operated by Andrew Shorten. Together these companies employ 30 staff and operatives, and both trade out of the same office on our 12-acre reclamation yard / urban quarry in Altham, near Accrington. (Aerial photo left)

Whilst each company (Steptoe's and Hardcore) are separately listed businesses, they operate largely as a single entity; from a single location and share all available employee and plant resources.

From humble beginnings; together the companies now have a turnover in excess of £3,000,000 per annum, with steady growth achieved over recent years, and with foreseeable prospects secure.

Hardcore Crushing Ltd was specifically created for the purpose of carrying out more demolition and contract crushing works as a Principal Contractor / Contractor in our own right; as oppose to our historical role as an 'operated plant-hire' company. Although we're also still happy to provide fully operated plant on a hire only basis; when required.

We have continued to expand both businesses and over the last 7 years both companies have prospered, with steady positive growth in both turnover and profits. We have continued to invest in new plant; equipment, and skilled employees, in order to keep us ahead of the game and put us in a strong position for the future.

Capacity to Undertake Demolition Works



We own and operate a fleet of plant and equipment; the main items listed below:

- 12No Demolition Spec. Hydraulic Excavators 39t to 1.5t
- 1No Specialist 18m 'High-Reach' Demolition Excavator
- 1No 43t Tracked Jaw Crusher (Kleeman MC110R)
- 1No 33t Tracked Jaw Crusher (Sandvik QJ241)
- 1No 17t Tracked Screening Plant (Maximus 409)
- 2No 24t Loading Shovels
- 6No Tele-handlers; Tele-trucks & Forklifts
- 6No 32 tonne 8-Wheel Tipper/RORO Skip Wagons

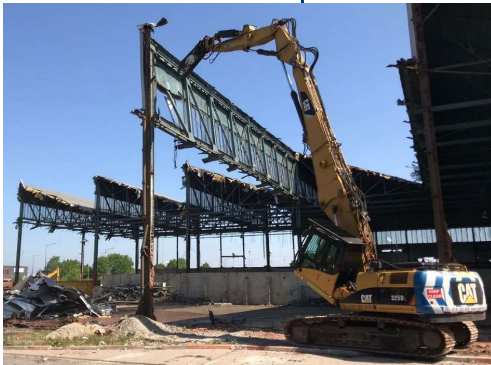
In addition to this we have a close association with an extensive local supply chain and can supplement our fleet of plant and equipment to meet higher demand where necessary.

We operate a select list of specialist sub-contractors for disciplines such as asbestos surveying/removal; scaffolding, and steeplejack works, where the skills; expertise and specialist equipment of these companies can be embraced to lower risk.

Examples of our demolition schemes can be found on our Hardcore Crushing website at www.hardcorecrushing.co.uk and details of Steptoe's Yard stone merchant and reclamation activities can be found at www.steptoeyard.co.uk

Recent demolition projects, which we have undertaken include: -

Manchester Airport Hanger 3 Demolition – Manchester (£170,000): -



The works were undertaken as a joint-venture working alongside R&M Airport Services.

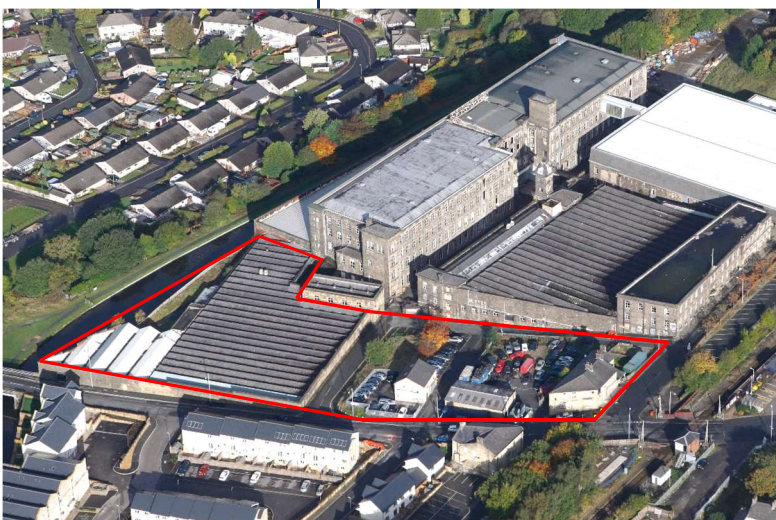
The contract involved the demolition of internal rooms and structures within the main hangar building followed by the demolition of main hangar building and the adjacent lower level stores & offices buildings. The works also included the removal of some asbestos containing 'Galbestos' steel sheeting.

The site was immediately adjacent to the main airside area of Manchester International Airport and therefore during the works the control of dust and

Foreign Object Debris (FOD) was of paramount importance. The demolition and dismantling works were therefore carried out in a structured manner with all materials being carefully segregated and all waste being removed from site at the earliest opportunity.



Barnfield Construction Northlight Mill Redevelopment – Brierfield, Lancashire (£55,000): -



The scheme involved the demolition of 5 No individual structures (Public House; Mechanics & Tyre Garage; Car Sales with Flat above; Northlight Weaving Shed, and a portal frame asbestos clad workshop, along with a number of ancillary wall structures.

A significant amount of salvage materials were recycled from the dismantling works including Welsh slates and scrap metal, and all 'hard arisings' (brick; block; concrete; tarmac and rubble) were crushed; recycled and stockpiled on site for the Client to use in the permanent works, and all other waste materials arising from the demolition process were removed from site.

The works were phased due to funding constraints; design; planning and heritage issues, and we worked closely with the Principal Contractor to ensure that their overall construction programme stayed on-track.

Accrington Stanley Football Club – Old Stand Demolition (£9,000):-



We were proud to have been associated with a new era at Accrington Stanley after the club put forward plans for a multi-million redevelopment of the Wham Stadium, and to make way for the new stadium the old Whinney Hill North Stand needed to be demolished.

The demolition was a straight-forward small works scheme involving only two operatives and a small 14 tonne excavator. The most complex element of the works was the removal of the 3No tall floodlight towers which needed to be carefully

dismantled from within the safety of a Mobile Elevated Work Platform, whilst being supported by a large Hiab crane unit.

The works involved the dismantling of the metal 'cover-structure' and all associated concrete walls; railings and seating followed by the breaking out of the concrete terracing and a reduced level dig for the foundations of the new stand structure.

The works were close to a residential area and therefore environmental issues such as noise and dust needed to be closely controlled.

The works were carried out completely to the client's satisfaction; within the allotted contract period, and to budget.



Chubb Fire & Security – Office & Workshop Demolition, Blackburn (£160,000):-



Demolition of 2No large portal frame structures; one single storey and one part three-storey; 44,000ft² in total plan area.

Works included 'licenced and 'non-licenced' asbestos removal followed by 'soft-stripping' of all waste materials; fixtures; fittings; furniture and chattels; light partitions; suspended ceilings, and floor/wall finishes, and thereafter the demolition of the two steel and cladding portal frame structures, and lightweight mezzanine structures.

Once the structures had been demolished, we then broke out all the ground floor slabs and foundations, and 'proof-dug' the area down to a depth of 1000mm.

The majority of materials arising from the demolition works were recycled, including the remnant office furniture and also including 250 tonnes of steel. All the brickwork; blockwork; concrete, and macadam were also crushed to produce c. 3,500 tonnes of recycled aggregate for re-use on a number of other construction schemes in the local area.

Candelisa Development Co – Station Mill, West Yorkshire (£200,000):-



A high-profile development on the edge of the Yorkshire Dales involving demolition of c. 55,000ft² of single-storey mill buildings, and the internal 'stripping-back' to shell of the main 4-storey mill building.

Incorporating the removal of notifiable and non-notifiable asbestos, and removal from site of all materials arising from the demolition.



Crushing of all the hard rubble materials on site to produce c. 4000 tonnes of recycled aggregate for use by the Client in the permanent works.

We also carried out additional 'muck-shifting' earthworks to excavate and remove from site approximately 5000 tonnes of soils & sub-soil materials.

The works involved working in a semi-rural location; close to the River Aire and requiring sensitive environmental consideration, as well as working alongside a busy main Northern Rail line and on the edge of a residential area.

Procter & Gamble (UK) – Trafford Park, Manchester (£32,000):-



The works involved the demolition of a modern steel portal frame workshop structure and internal overhead gantry crane and including the breaking out and removal of the ground floor slab; concrete 'ring-beam' and pile-cap foundations.

Also, the breaking out of a large area of surrounding concrete / tarmac hardstanding and crushing all arising hard materials into recycled aggregate and stockpiling in the compound area for re-use by the PC in the permanent works.

The works were carried out in a 'live' factory environment with the Client's personnel and vehicles operating close-by and where 'health & safety' procedures were of the highest order, and the whole of the works were carried out on time; to budget, and without incident.

Aldi Stores Ltd – Crownest Mill Demolition, Barnoldswick (£150,000):-

The works involved the removal of notifiable and non-notifiable asbestos materials, followed by the demolition of an old Northlight roof textile mill building and various attached portal frame structures and single storey office block.



A 'phased approach' was required in order to work around the construction of a new HV/LV electricity transformer sub-station and the presence of a 'live' electric cable, which was running at high-level through the middle of the factory and splitting the site in two.

The phased approach also included for us having to import a large volume of aggregate to place against the Southern boundary wall to act as 'ballast' and to prop the external wall and the road/footpath beyond before the Southern section of mill structure could be demolished.



A large volume of materials were recycled on the site, including the reclamation of the roof slates; walling stone; mill floor stone flags; ferrous and non-ferrous metals, and timber from the roof structure.

The waste streams generated by the demolition works were carefully segregated and all waste materials; including the hazardous asbestos containing materials were removed from site to licenced landfill.

During the demolition works an old 'below-ground' storage tank was discovered, which contained hazardous liquids, and enlisted the services of specialist 'liquid waste removal tankers' to deal with the contents and then we dismantled and excavated the tank and disposed of all materials to licenced landfill.

All the 'hard materials' (concrete; bricks; blocks and rubble materials) generated by the demolition works were crushed to produce recycled aggregate, which was stockpiled for use in the permanent works.



Steptoe's Yard Ltd
are THE North
West's Premier
Stone
Reclamation and
Stone Salvage
Specialists

Stone & Aggregate Supply

One of our Company core values is that ***'we must try to ensure that the world we leave behind is better than, the one we found'*** and a key part of this vision is to help the construction industry procure materials in a sustainable manner... hence our Company logo – ***"Recycling the Past for the Future"***

Steptoe's Yard Ltd are THE North West's premier reclamation and salvage specialists; stocking a mountain of natural stone products, including Yorkstone flags, sandstone & granite cobbles, building & walling stone, and other ornamental & architectural stonework.

We reclaim a wide range of stone products from demolition sites around the area, and we can also supply bespoke sawn stone products, such as window / door surrounds; copings, and quoins, either fashioned from reclaimed stone or cut from new locally quarried block-stone.



As much of our industrial past is razed to the ground in order to make way for more efficient working and living accommodation, we feel that it is important to rescue valuable resources so that they may be re-built into the new environment; thereby ensuring that the products crafted by the skill and hard work of the quarrymen and craftsmen of yesteryear, do not end up on a landfill site.

Our approach to demolition and salvage ensures that every piece of stone; paving; brick; concrete and rubble is recycled, and if it cannot be re-used in new above-ground structures, then it is crushed and screened into recycled aggregates for use in sub-base construction and filling works.



Here at our yard we have a large stone display area where we showcase some of our stone mason's skills and where our customers can physically see what can be achieved using a range of recycled stone products, such as Cobbles and Flags.



One of the key differences between Steptoe's Yard Ltd and many others in the industry who purport to be Stone Merchants; is that ***we are NOT Middle-Men, or Agents, or simply a P. O. Box number***... we have thousands of tonnes of stock; all available to view, and ready for immediate delivery or collection.

We encourage people to visit our premises and to watch our Masons at work and to see our products in the flesh.

Certification & Licencing

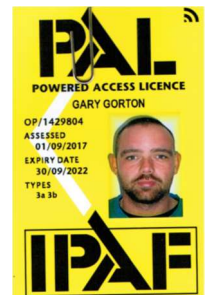
All works are carried out by trained personnel holding either CSCS or CPCS cards, and with fully certificated plant and equipment.

Our Contracts Manager and key Site Managers have the Site Managers Safety Training Scheme (SMSTS) 5-Day Accreditation, along with the CSCS Managers Accreditation Card.



We are a fully licenced waste carrier and hold the correct Environment Agency and Local Authority permits and exemption certificates for handling all the waste products, which are generated from demolition schemes; including asbestos.

Our crushing and recycling plant is also registered with the Local Authorities and has up to date operating permits.



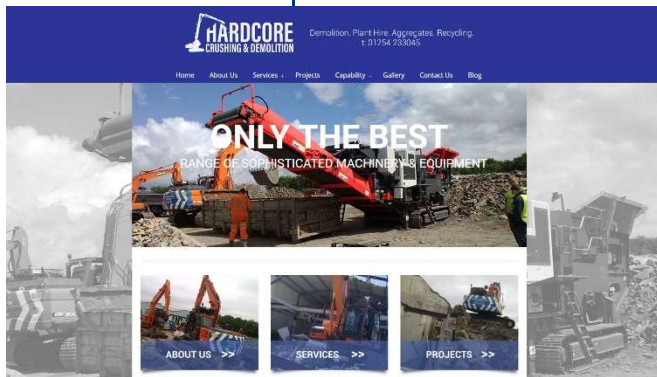
Full Range of Services Offered

- Demolition; Site Clearance & Soft-Stripping Works
- Excavator & Wagon Hire
- Contract Crushing; Screening & Crusher/Screeners Plant Hire
- Building / Walling Stone Supply (New & Recycled)
- Supply of Yorkstone Paving / Granite & Sandstone Cobbles
- Recycled Crushed Aggregate Supply
- Architectural & Ornamental Stonework
- Bespoke Stone Masonry

Summary

We would be delighted to be given the opportunity to provide quotations for any demolition and site clearance works, which may be required, or for any of the other services that we offer; as detailed above, and we would like to assure you of our qualification and capability in offering these services.

We are a local contractor, employing local staff and operatives, which promotes the largest percentage of investment back into the local economy, and as we own and operate all our equipment and transport, we are directly in control of all the resources required for any particular scheme and are not reliant on outside contractors; and therefore in greater control of the work programme.



For further information regarding our company; our services, and our products, please visit our websites at: -

www.steptoeyard.co.uk or

www.hardcorecrushing.co.uk

We trust that the information provided herein is of interest to you, and we look forward to hopefully being of service to you in the future.

Supporting Documentation (either appended hereto, or available on request):

- Company Organisation Chart
- Insurance Cover
- Health & Safety Policy
- Environmental Policy
- Quality Policy
- Equal Opportunities Policy
- Recent Contracts - Scheme Profiles & References
- Contractors Health & Safety Assessment Scheme (CHAS) Certificate
- Constructionline Certificate
- Managers and Operatives Training Certificates